

**Ship Via:**

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run Hrs Hrs	Workcenter/Supplier	Workcenter / Supplier Lead Time	Sign-off
104	Packaging 1 - Pick Kit	10 pcs	6/21/19	0.00	0.00	Packaging 1 - 1		
						Packaging 1 - 2		
						Packaging 1 - 3		
						Packaging 1 - 4		
						Packaging 1 - 5		
						Packaging 1 - 6		
						Packaging 1 - 7		
						Packaging 1 - 8		
						Packaging 1 - 9		
						Packaging 1 - 10		
						Packaging 1 - 11		
						Packaging 1 - 12		
						Packaging 1 - 13		
						Packaging 1 - 14		
						Packaging 1 - 15		
						Packaging 1 - 16		
						Packaging 1 - 17		
						Packaging 1 - 18		
						Packaging 1 - 19		
						Packaging 1 - 20		
						Packaging 1 - 21		
						Packaging 1 - 22		
						Packaging 1 - 23		
						Packaging 1 - 24		
						Packaging 1 - 25		
						Packaging 1 - 26		
						Packaging 1 - 27		
						Packaging 1 - 28		
						Packaging 1 - 29		
						Packaging 1 - 30		

				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
105 QC 4	10 pcs	6/21/19	0.00 0.00	QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
110 Packaging 3-1 - Stock - B4B	10 pcs	6/21/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
120 QC 21 - SA	10 pcs	6/21/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

Part Op 104 - (Pick Kit)

Descriptions: 105 - (QC4- 100% Inspect kits for completeness)

110 - (Identify as per dwg & Stock Location:) ***CHG005***

120 - (QC21- Final Inspection - Work Order Release)

AUG 29 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-37A	Bolt	20 Ea (2 ea)	104-Packaging 1 - Pick Kit	
AN4-21A	Bolt	40 Ea (4 ea)	104-Packaging 1 - Pick Kit	
AN4-22A	Bolt	10 Ea (1 ea)	104-Packaging 1 - Pick Kit	
D2171	Clamp	20 pcs (2 ea)	104-Packaging 1 - Pick Kit	
D2182B	Rubber Cushion - Black (\$Per Foot)	5.8330 ft (5833 ea)	104-Packaging 1 - Pick Kit	
D2274	Radius Block	40 pcs (4 ea)	104-Packaging 1 - Pick Kit	
D2362-3	Step Support Bracket	10 pcs (1 ea)	104-Packaging 1 - Pick Kit	
D3595-200-300	Rubber Cushion 2.00" Wide X 3.00" Long	10 pcs (1 ea)	104-Packaging 1 - Pick Kit	
MS21042L3	Nut	20 Ea (2 ea)	104-Packaging 1 - Pick Kit	
MS21042L4	Nut	50 Ea (5 ea)	104-Packaging 1 - Pick Kit	
NAS1149D0363J	Washer	40 Ea (4 ea)	104-Packaging 1 - Pick Kit	
NAS1149D0463J	Washer	60 Ea (6 ea)	104-Packaging 1 - Pick Kit	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
104-Packaging 1 - Pick Kit	AN3-37A	20	71	0
	AN4-21A	40	64	0
	AN4-22A	10	107	0
	D2171	20	3	0
	D2182B	6	4,284	0
	D2274	40	287	0
	D2362-3	10	10	0
	D3595-200-300	10	114	0
	MS21042L3	20	2,157	0
	MS21042L4	50	2,186	0
	NAS1149D0363J	40	1,470	0
	NAS1149D0463J	60	3,497	0

Part Specifications

Specifications could not be found.

Plex 5/29/19 1:01 PM Dart.lajeunesse.marie

Job: _____		DISPOSITION			DEPARTMENT/PROCESS																																				
Part No. _____		Rework Scrap Use-as-is			Skid-tube Machining Large Fab		Cross tube Small Fab Finishing		Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging		Engineering Water Jet Supplier Quality																														
Date :		Sequence #:		QTY Affected :		MRB (QS1042)																																			
Description Work Order Deviation				Disposition																																					
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors				FAULT CATEGORY <table><tr><td>Pressure/Forced</td><td>Contamination</td><td>Power Loss/Surge</td><td>Positioned Wrong</td></tr><tr><td>Bending</td><td>Misaligned/off center</td><td>Folio/Program</td><td>Outside Tolerance</td></tr><tr><td>Crushing</td><td>BOM/Route</td><td>Grain Direction</td><td>Drawing</td></tr><tr><td>Cracks</td><td>Broken/Damage/Defect</td><td>Weld</td><td>Finish</td></tr><tr><td>Crimp/Kink/Ripple/Wave/Twist</td><td>Incomplete/Unclear Instructions</td><td>Wrong Stock Pulled</td><td>Part Lost/Missing</td></tr><tr><td>Marks/Chatter</td><td>Drill Holes</td><td>Out of Sequence</td><td>Misread</td></tr><tr><td>Mislabeled</td><td>Fit/Function</td><td>Off-set/Set-up</td><td></td></tr></table>										Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong	Bending	Misaligned/off center	Folio/Program	Outside Tolerance	Crushing	BOM/Route	Grain Direction	Drawing	Cracks	Broken/Damage/Defect	Weld	Finish	Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing	Marks/Chatter	Drill Holes	Out of Sequence	Misread	Mislabeled	Fit/Function	Off-set/Set-up	
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Completed By																																									
Lead hand / Supervisor																																									
QC / QA Coordinator																																									